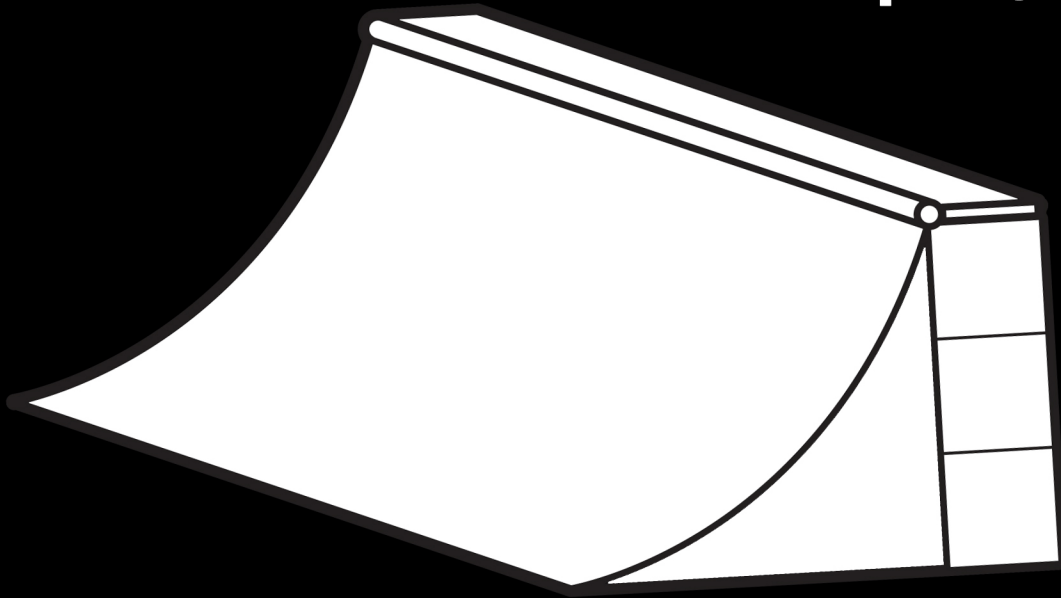




SMALL QUARTER PIPE

\$100.00*



TOOLS:

5 gallon buckets	\$3
Gloves	\$3
Margin Trowel or Brick Trowel	\$7
Snacks (your gonna get hungry)	\$10

MATERIALS:

(12) 8x8x16 Cinder Blocks	\$25
(4) bags of cement	\$20
Metal pipe	\$25
8 gallons of water	FREE

* Total price is a rough estimate.

INSTRUCTIONS:

Step Basics:

If you want to build a small quick quarter pipe for cheap then listen up. First thing you want to do is have a location for your quarter pipe. Place down cinder blocks in a row stacked 3 high to build a wall.

Get some dirt and rocks and fill the inside of each block half way. Start to mix your cement in a bucket. Once you have it the right consistency fill the rest of the cinder blocks with cement. Pack it in then fill again. Now that all blocks are full put cement in between each block. Press all the blocks together so that the cement can dry.

The blocks will stick together. Put rocks against one side of the cinder block wall to start and form the transitions. Then put dirt in between the rocks. Make sure to not use wood because it will rot and leave pockets in the cement. Once you like the way the tranny is formed with rocks start to put cement on it. Layer it and pack it in. Make sure you keep the transition the way you want it. Then get your trowel and smooth out the concrete. Get your metal pipe or coping and place it where you imagine it will go. Start to pack cement under and above the coping while someone holds it in place. Keep adding cement under and above it. Then once the coping can hold by itself make a deck. Place cement on top of the cinder blocks and level it out and smooth it. Make sure to leave the coping sticking out just a little above the deck. Now give it finishing touches and smooth it as much as you like. This build project can cost around \$100. Now get out there and build a DIY!